

Abstract

[0021] A method for eliminating welding line of an upper case of a keyboard and an upper case of a keyboard are provided. The upper case of a keyboard includes an opening. The opening defines a rim. In accordance with the method, a mold is filled with plastic substance using the opening as the melt entrance. Then the mold is released to get the semi-finished upper case. Finally a movable housing is affixed on the rim of the opening to finish the upper case.